

CLAIMS

1. Tissue paper penetrated with a lotion composition being a liquid, viscous W/O emulsion comprising

- (A) 20 to 75 weight % of at least one oil,
- (B) 3 to 40 weight % of at least one non-ionic W/O emulsifier,
- (C) optionally 0.5 to 10 weight % of at least one wax,
- (D) 1 to 15 weight % of at least one humectant,
- (E) 6 to 25 weight % of water,

wherein the weight % values relate to the total weight of the lotion composition.

2. Tissue paper according to claim 1, characterized in that the oil component (A) comprises at least one oil (A') having a viscosity lower than 30 mPa•s measured with a Hoppler falling sphere viscosimeter at 20°C (method DGF C-IV 7).
3. Tissue paper according to claim 1 or 2, characterized in that the oil component (A) comprises at least one liquid oil (A') selected from symmetric or asymmetric dialk(en)ylethers having from 12 to 24 C atoms and a linear or branched dialk(en)ylcarbonate derived from C 6 to 22 fatty alcohols.
4. Tissue paper according to any of the preceding claims, characterized in that the oil component (A) comprises at least one oil (A'') having a viscosity greater than 30 mPa•s and not more than 100 mPa•s measured with a Höppler falling sphere viscosimeter at 20°C (method DGF C-IV 7).
5. Tissue paper according to claim 1 or 4, characterized in that the oil component (A) comprises at least one liquid

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oil (A'') selected from glycerides, glyceride-based natural oils and hydrocarbon based oils.

6. Tissue paper according to any of the preceding claims, characterized in that the oil component (A) comprises a mixture of at least one liquid oil (A') selected from symmetric or asymmetric dialk(en)ylethers having from 12 to 24 C atoms and linear or branched dialk(en)ylcarbonates derived from C 6 to 22 fatty alcohols and at least one liquid oil (A'') selected from glycerides, natural oils and hydrocarbon based oils.
7. Tissue paper according to any of claims 1 through 6, characterized in that the non-ionic surfactant (B) comprises a liquid polyol polyester wherein a polyhydric alcohol having at least two hydroxy groups is esterified with at least one acid having from 6 to 30 carbon atoms.
8. Tissue paper according to Claim 7, characterized in that said polyol polyester is polyglyceride poly(12-hydroxystearate)
9. Tissue paper according to any of claims 1 through 8, characterized in the lotion further comprises a liquid ester of a sugar alcohol or anhydride thereof as coemulsifier.
10. Tissue paper according to any of claims 1 through 9, characterized in that the composition contains more than 0.5, but less than 5 weight % wax.
11. Tissue paper according to any of claims 1 through 10, characterized in that the humectant is glycerol.

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12. Tissue paper according to claim 1, characterized in that the lotion composition comprises:

- (A') 15 to 30 weight % of a liquid dialk(en)ylether having from 12 to 24 carbon atoms,
- (A'') 15 to 30 weight % of a liquid glyceride wherein glycerol is esterified with at least one acid having from 6 to 24 carbon atoms,
- (B) 15 to 30 weight % of a W/O emulsifier selected from liquid polyol polyester wherein a polyhydric alcohol having at least two hydroxy groups is esterified with at least one acid having from 6 to 30 carbon atoms,
- (C) 0.5 to 4 weight % wax,
- (D) 5 to 10 weight % humectant,
- (E) 12 to 20 weight % water,
- (F) optionally 0.5 to 5 weight % of a metal soap
- (G) optionally up to 15 weight % of at least one coemulsifier,
- (H) optionally 0.1 to 5 weight % additives.

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